

Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: **CITIC HIC GÁNDARA CENSA S.A.U**
Gándara de prado s/n
36400 Porriño (PONTEVEDRA), España

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

EXECUTION OF CARBON STEEL STRUCTURAL COMPONENTS

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1090-1:2009 + A1 2011 Execution of steel structures and aluminium structures - Part 1: Requirements for conformity assessment of structural components

Under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No: **0038/CPR/MAD/20160133 ENG**

Original Approval: 01 August 2016

Current Certificate: 31 July 2020

Expiry Date: 30 July 2022

LRV Notified Body Number 0038



Teresa Souto LRE technical manager on behalf of Lloyd's Register Verification

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Certificate of Conformity of Factory Production Control No: 0038/CPR/MAD/20160133 Schedule

Manufacturer: **CITIC HIC GÁNDARA CENSA S.A.U**
Gándara de prado s/n
36400 Porriño (PONTEVEDRA), Spain

Scope

Execution of carbon steel structural
Components

Production range: cold/thermal cutting,
shaping/forming, holing/drilling, heat treatment,
corrosion protection and welding

EXC-4

Exclusions

Design & Mechanical Fastening

Parent materials groups (ISO/TR 15608)

Group: 1 (Yield Strength ≤ 355 N/mm²),
2 (Yield Strength ≤ 460 N/mm²) & 3 (Yield
Strength ≤ 690 N/mm²).

Thickness: 3 to 200 mm

Responsible welding co-ordinator

Carmen Quintana (Welding Coordinator)

Alejandro Valverde (Deputy Welding
Coordinator)

CE marking method : 3a

Schedule Issue: 05

Date of Schedule Issue: 31 July 2020

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Product Standard

EN1090-1:2009 +A1:2011
EN1090-2:2018

Welding and Allied processes (ISO 4063)

111, 121, 135, 136, 138 y 141

Qualification

Level C "Comprehensive". Qualify by interview and
based on professional qualification IWE-ES-1192

Level C "Comprehensive". Qualify by interview and
based upon experience.

Lloyd's Register Verification Limited



Teresa Souto
31 July 2020

Madrid

LRV002.1.2016.05

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